

**ALTECH PA66 A 4240/500 GF15 MR25**

(Last update: 17.08.2023)

**MOCOM**

Base Polymer	Polyamide 66
Filler/Additive System	40 % glass fibre/mineral
Colour	black
Special Features	low warpage, heat stabilised, improved surface appearance
Market Segment	Automotive, Machinery, electrical and electronic
Application Area	injection moulded parts, electrical components
Typical Applications	housings, functional components, batteries

Pre-Drying Conditions	80 °C in a dry air (dessiccant) dryer for 2-12 h dependant on moisture content max. moisture content <0,15 %
Processing Injection Moulding	melt temperature 280-300 °C mould temperature 80-120 °C
Storage	dry, protected from light

Properties	dry/cond.	Dimension	Test Norm
<b>Mechanical Properties</b>			
Flexural Modulus	6500 / -	MPa	ISO 178
Flexural Strength	160 / -	MPa	ISO 178
Tensile Modulus	7800 / -	MPa	ISO 527
Tensile Strength at Break	105 / -	MPa	ISO 527
Tensile Elongation at Break	2.6 / -	%	ISO 527
Impact Strength (Charpy, 23°C)	50 / -	kJ/m <sup>2</sup>	ISO 179/1eU
Impact Strength (Charpy, -40°C)	45 / -	kJ/m <sup>2</sup>	ISO 179/1eU
Notched Impact Strength (Charpy, 23°C)	5 / -	kJ/m <sup>2</sup>	ISO 179/1eA
Notched Impact Strength (Charpy, -40°C)	3.5 / -	kJ/m <sup>2</sup>	ISO 179/1eA
<b>Thermal Properties</b>			
HDT / A (1,8 MPa)	220 / *	°C	ISO 75-1/-2
DSC (Melt Point)	260 / *	°C	ISO 11357
<b>Rheological Properties</b>			
Shrinkage (lengthwise, 24h)	0.4 - 0.6	%	ISO 294-4
Shrinkage (lateral, 24h)	0.7 - 0.9	%	ISO 294-4
<b>Physical Properties</b>			
Density	1440 / -	kg/m <sup>3</sup>	ISO 1183

**Liability Exclusion**

These are guide values and not a specification. The test values mentioned are representative values only and not binding minimum or maximum figures. These test values have been determined on standardised test specimens and can be affected by pigmentation, mould design and processing conditions.



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